

BUHMWOO CHEMICAL

BW COOL EX-440

Water soluble cutting, grinding fluid

Description EX-440 is high performance mineral oil based emulsion type water soluble

cutting fluids for ferrous and nonferrous metals processing.

Benefits 1.It has an excellent anti-decomposition ability, can be used for long time

without performance deterioration.

2.It have a good anti-decomposition ability, emulsification stability, anti-

foaming ability, cleaning ability.

Typical properties

Items	Properties	Test mothod
Appearance, conc	Yellow translucent	ı
Appearance, 10vol%	Milky emulsion	-
Specific gravity, 15/4 ℃	0.95	ASTM D1122
pH, room temp, 10vol%	10.0	ASTM D1287

^{*} Above test results are new fluid's typical properties, can be changed by quality improvement.

Application Aluminum metals: Milling, Turning, Drilling, Grinding etc.

Ferrous metals: Milling, Turning, Drilling, Grinding etc.

Cutting : $5 \sim 10\%$, Grinding : $3 \sim 7\%$ by volume.

Term of validity 12 months from the date of manufacture at sealed state, 0 to 40 °C.

Safety information Refer to the our MSDS for safety information

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